## SOL-GEL SYNTHESIS OF Fe-CONTAINING SILICA SPHERICAL POWDERS

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Iron-containing silica glasses and nanocomposites can be used as ferromagnetic materials and color filters [1, 2]. Utilization of the sol-gel process for synthesis of silica glass is preferable because its low sintering temperature and high efficiency. Incorporation of fluorine into xerogel simultaneously with Fe-ions reduces bubble formation upon consolidation by sintering and result in the formation of Fe-containing clusters in the network of silica-gel glass.

The Fe-doped spherical powders for a formation of glasses and composites were prepared by sol-gel pro-cess, modified in the part of TEOS hydrolysis technique. The flowchart of novel sol-gel process shows in figure.

The process of monolithic silica spherical powders incorporates the hydrolysis of tetraethylorthosilicate in the system  $Si(C_2H_5O)_4 - H_2O - NH_4F - (CH_2)_6N_4$ , addition of ferric sel into sol, gelation. After gelation the wet gel was dried slowly from room temperature up to 100°C in the period 1–2 days. The following thermo-treatment of Fe-containing xerogel in air at the temperature 600°C lead to formation of silica glass-like powders of spherical form. The following thermo-treatment of Fe-containing xerogels in air at the temperatures 1200°C lead to formation of silica glass-like powders containing  $\sim$ 200–250 ppm of OH<sup>-</sup> groups.



REM investigation demonstraite spherical formes of particles sized up to 1.0-1.5 mkm of diameter. The models of  $(MeF_x)_n$  nanosized clusters in the structure of silica gel-matrixes were proposed after studying of morphology and optical parameters silica spherical powders. The cold izostatic pressing (CIP) procedure for preparation of Fe<sup>3+</sup>-containing silica powders results in light-scattered materials of brown colour.

## References

- 1. T.Akiyama, E.Tanigawa, T.Ida, Chemistry Letters, 1986, 723.
- 2. P.S.Shultz, J. Am. Ceram. Soc., 1974, 57, 309.